

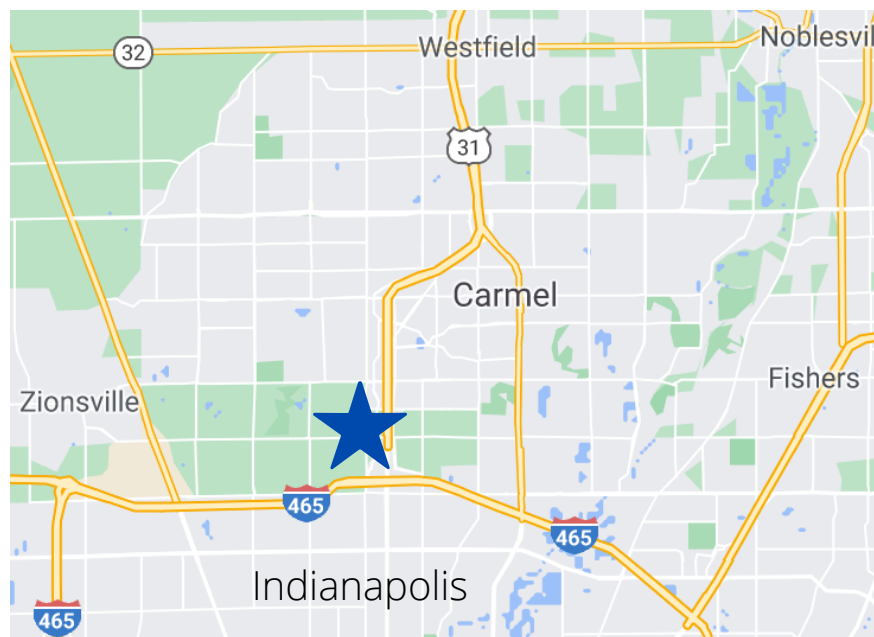
# The Bridges Phase II

+/- 20 Acres  
Carmel, IN



## Property Highlights

- 20 Acres in Carmel, IN
- Approved mixed-use PUD and all infrastructure in place
- Adjacent to Market District, Zotec and KAR Headquarters, IU Health
- Approved for 300 multifamily units, hospitality, Class-A office and medical office



## Contact

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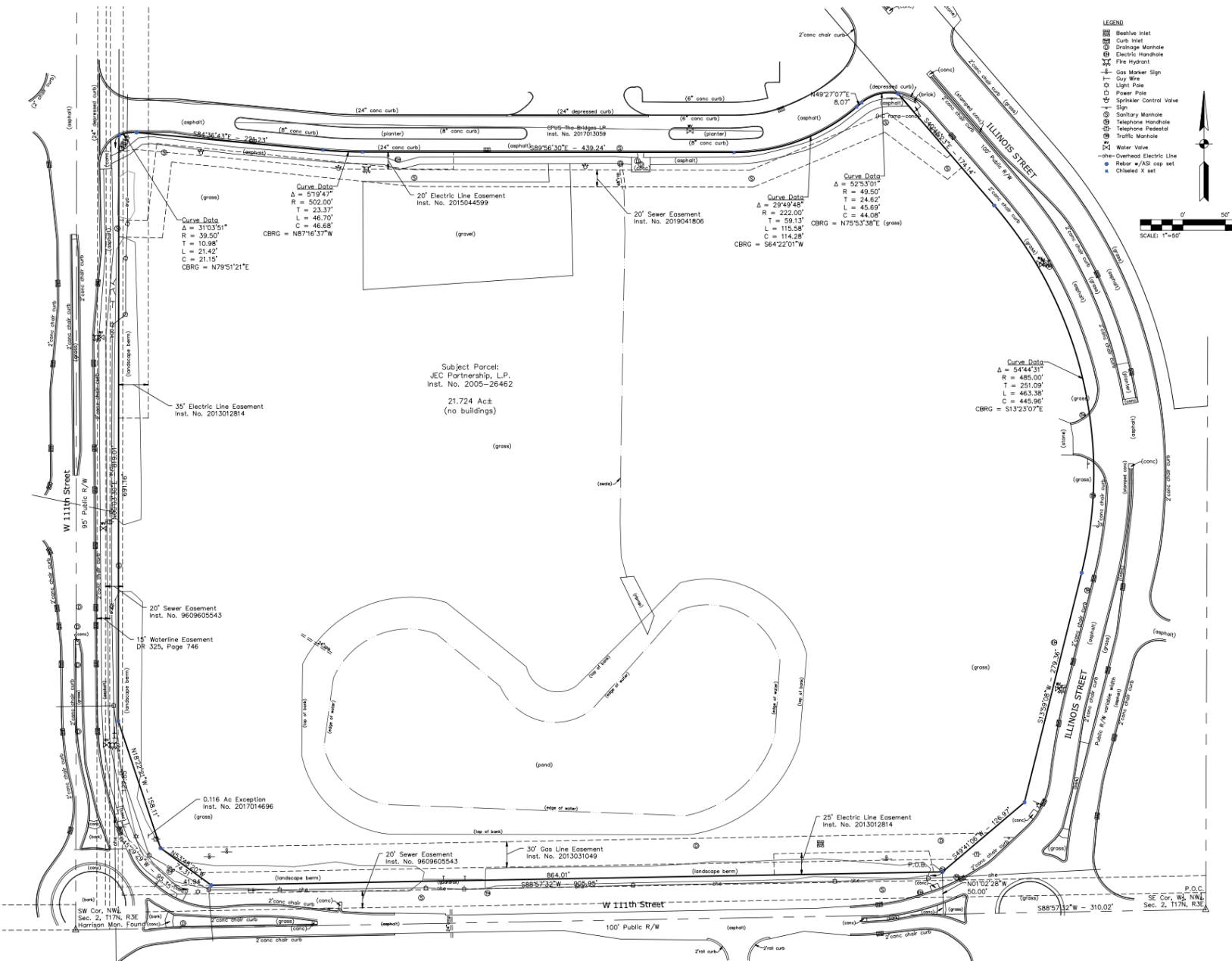
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## Survey

Population  
Households  
Median HH Income  
Daytime Employees  
Population Growth '20 - '25

1 Mile	3 Mile	5 Mile
2,866	63,517	163,923
1,124	26,770	67,013
\$ 93,288	\$ 83,149	\$ 89,446
21,211	62,581	161,493
8.06%	7.83%	7.00%

## Contact

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